MEDELLIN

SHANGHAI MEDELLIN TECHNOLOGY CO., LTD

www.medellincn.com

# Cosmetic Packaging, Made *In-House.*

Glass, plastic, bamboo, tubes, jars, and boxes — produced across four dedicated bases under one quality system, one quotation, and one shipment.



| 2010 | 4 | 60,000 | 200+ |
| --- | --- | --- | --- |
| FOUNDED | PRODUCTION BASES | UNITS PER DAY | BRANDS SERVED |

ABOUT THIS BOOK

# Twelve pages, one factory network.

We put together this booklet for buyers who want the whole picture before the first sample: who makes what, on which base, at what quality gate, and on what timeline.

Every number in these pages is a number we already publish on our website and hold ourselves to in writing — on the quotation, and in the production contract.

> *"We would rather show you the tolerances than the mood shots.* **Packaging is a manufactured part**, *and we treat it that way."*

Reading time is about six minutes. If you only need one line before that — we are the factory, every figure here is one we put in writing, and the sample decision stays yours.


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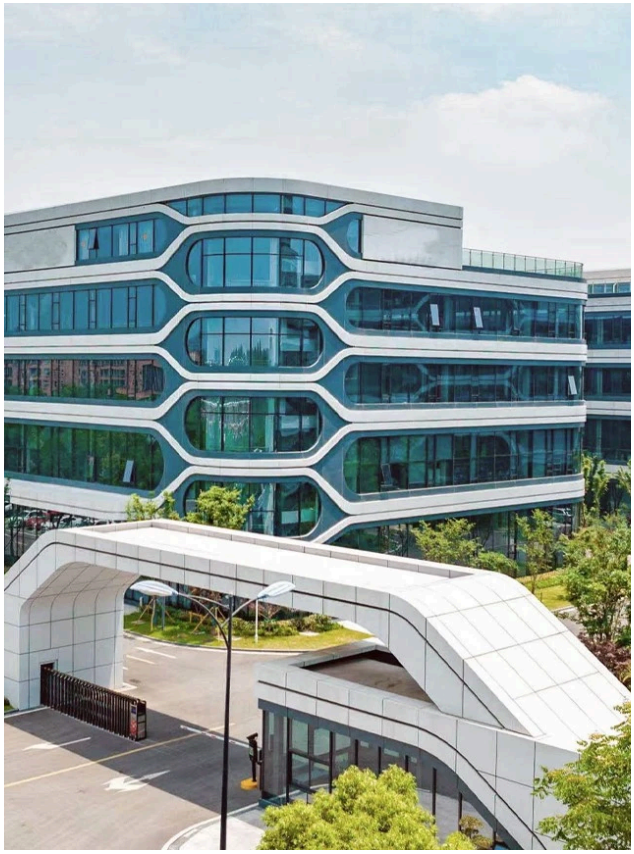
01 — WHO WE ARE

# One factory network, not four suppliers.

Medellin is a cosmetic packaging manufacturer founded in 2010, headquartered in Shanghai's Lingang Free Trade Zone. Four production bases run under one quality system, so a single order can carry glass jars, bamboo lids, and printed boxes — with one quotation, one inspection standard, and one shipment.

About 200 staff run the network today. Automated lines work around the clock to a daily output of up to 60,000 units and annual capacity above 23 million, for more than 200 beauty brands worldwide.

| BASE | LOCATION | MAKES |
|---|---|---|
| **Paper boxes** | Anhui | Folded cartons, rigid & magnetic boxes |
| **Glass containers** | Tongxiang | Glass bottles, jars, nail polish bottles |
| **Plastic containers** | Hangzhou | PP / PET / PETG bottles & jars |
| **Bamboo parts** | Anji | Bamboo caps, bodies, accessories |



LINGANG NEW AREA, SHANGHAI — HEADQUARTERS & SHOWROOMS

200+
STAFF

23 M+
UNITS / YEAR

60,000
UNITS / DAY, PEAK

16 yrs
EXPORT EXPERIENCE

02 — PRODUCT LINES

# Six cosmetic lines, one RFQ.

Most orders mix two or three lines — a bottle with a bamboo cap and a printed box, for example. Because the bases share one quotation and one QC standard, you send one request and receive one matched proposal.



## Cosmetic Bottles

London-pump, spray, dropper and disc-top formats in glass and plastic, 5–500 ml.

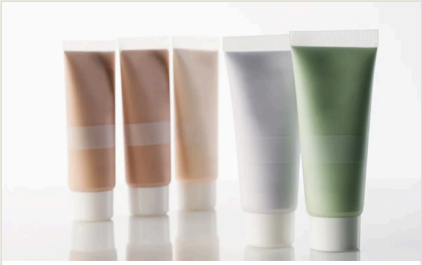
FROM 1,000 PCS



## Cosmetic Jars

Cream and mask jars, 5–100 g, with straight or angled shoulders and inner liners.

FROM 1,000 PCS



## Cosmetic Tubes

Squeeze tubes for cleansers to sunscreens, with crimp-seal, screw-cap and nozzle ends.

FROM 1,000 PCS



## Skincare & Bamboo

Bamboo-capped sets and refillable skincare packaging, from roller bottles to airless cylinders.

FROM 1,000 PCS



## Boxes & Organisers

Folded cartons, magnetic and drawer gift boxes, plus acrylic and plastic storage organisers.

FROM 1,000 PCS



## Eco-Friendly

Renewable bamboo, recyclable glass and PP builds, refillable constructions, FSC paper on request.

FROM 1,000 PCS

We also produce pet-food flexible packaging on the same quality system — ask for the separate line sheet. MOQ figures above are the standard-build floor; a custom logo, colour, or size starts at 3,000 pcs, and the exact figure for each product is printed on its product page.

03 — BAMBOO COLLECTION

# Bamboo that survives the container ship.

Every bamboo part we ship is kiln-dried to 8–12% moisture and sealed on six faces before it leaves Anji. That is what stops the cracking and the mould complaints in humid climates and through long ocean transits.

| WHAT WE CONTROL | OUR SPECIFICATION |
|---|---|
| **Moisture** | Kiln-dried to 8–12% before machining |
| **Sealing** | All six faces sealed, including the cut ends |
| **Tone options** | Natural, carbonised, or stained to your chip |
| **Coating** | Water-based, low-VOC lacquer system |
| **Contact surface** | Inner liner is the product-contact part, not the bamboo |

Grain and tone shift from batch to batch — a property of the material, not a defect. On bamboo, a Pantone target is agreed as a direction, and the signed physical sample is the standard.



BAMBOO BODY WITH PUMP CLOSURE — NATURAL TONE



BAMBOO AND GLASS SET — DROPPER, PUMP, AND JAR FORMATS

**5–50 ml**
SIZE RANGE

**4 closures**
PUMP · DROPPER · SPRAY · ROLLER

04 — GLASS BOTTLES

# Glass for formulas that punish plastic.

We make serum, essence, and toner bottles in soda-lime glass — clear, frosted, or amber. Glass is inert across a pH 1–13 window, with no plasticiser migration, which is why actives-heavy brands keep coming back to it.



AMBER AND CLEAR SERUM BOTTLES WITH DROPPER AND PUMP CLOSURES

| ATTRIBUTE | OPTIONS |
|---|---|
| **Material** | Soda-lime glass |
| **Finish** | Clear, frosted, amber; coating & plating on request |
| **Closures** | Dropper, pump, spray, screw — matched at sampling |
| **Volumes** | 5–500 ml standard range |



NAIL POLISH BOTTLES — 3 TO 15 ML, CLEAR AND COLOURED GLASS

NAIL POLISH LINE

## One of our longest-running lines.

Nail polish bottles from 3 to 15 ml, with brush or dropper assemblies, in squat, cylindrical, and vintage square shapes. Glass bodies accept clear, frosted, and colour-coated finishes; caps come in lacquered aluminium-look or plastic builds.

| ITEM | RANGE |
|---|---|
| **Volumes** | 3 / 5 / 8 / 10 / 15 ml |
| **Shapes** | Squat, cylinder, vintage square, finger-size mini |
| **Assembly** | Brush or dropper, matched and leak-checked in line |



CREAM JAR WITH TWO-TONE CAP — 5 TO 100 G RANGE

05 — JARS & PLASTIC BOTTLES

# The workhorses of every skincare shelf.

Jars from 5 to 100 g with straight or angled shoulders and inner liners sized to the fill. Plastic bottles and jars run in PP (recycling code 5), PET (code 1), PETG, and HDPE, with pump, spray, and disc-top closures matched at sampling.

| FORMAT | RANGE | MATERIALS | NOTES |
|---|---|---|---|
| **Cream jars** | 5–100 g | PP, PETG, acrylic, glass | Inner liner is the product-contact surface; PCR content available on request |
| **Bottles** | 5–500 ml | PP, PET, PETG, HDPE | Pump output 0.5–2.0 ml per stroke, set per viscosity at sampling |
| **Airless** | 15–100 ml | PP / AS assembly | For oxidation-sensitive formulas; vacuum decay checked in line |

*"Tell us the formula, not just the volume.* **Viscosity, alcohol content, and pH decide the material** *— we size the pump and the liner around what you actually fill."*

**5–100 g**
JAR RANGE, LINER SIZED TO FILL

**PP 5 · PET 1**
RECYCLING CODES MARKED PER BUILD

**0.5–2.0 ml**
PUMP OUTPUT PER STROKE, SET AT SAMPLING

06 — TUBES & BOXES

# From lip gloss tubes to magnetic gift boxes.

Tubes cover lip gloss, eye cream, cleanser, sunscreen, and shampoo sizes, with crimp-seal, screw-cap, and nozzle ends. The paper base in Anhui makes the matching carton — folded, magnetic, drawer, or sleeve — part of the same order instead of a separate supplier.

| FORMAT | OPTIONS |
|---|---|
| **Squeeze tubes** | Round and oval; crimp seal, screw cap, or nozzle; silk-screen, hot-stamp, or offset decoration |
| **Folded cartons** | Tuck-end and crash-lock bases; matte or gloss lamination; spot UV and foil accents |
| **Rigid gift boxes** | Magnetic closure, drawer, and sleeve builds with die-cut inserts |
| **Organisers** | Acrylic and plastic makeup storage, from lipstick holders to multi-compartment cases |



SQUEEZE TUBES — ROUND AND OVAL, GLOSS AND SOFT-TOUCH



PALETTES AND GIFT PACKAGING FROM THE PAPER BASE

Decoration runs on the same base that forms the part: tubes print silk-screen 1–2 colours or offset up to 6, cartons add spot UV and foil accents on the same artwork file, and dielines for both are prepared on request so your designer can start before the quotation closes.

07 — DECORATION & PRINTING

# Nine finishes, run in-house.

Decoration happens on the same base that moulds or forms the part, so a two-colour print on a curved shoulder or a foil edge on a bamboo cap is a production decision, not a subcontract.

| PROCESS | TYPICAL USE | WHAT WE AGREE UP FRONT |
|---|---|---|
| **Silk-screen** | 1–2 colour logos on bottles, jars, tubes | Ink system and cure level per substrate |
| **Hot stamping** | Metallic foil accents on caps and cartons | Foil colour and stamping die at sampling |
| **Spray coating** | Matte, gloss, soft-touch, gradient bodies | Chip-signed colour; adhesion cross-cut test |
| **UV coating** | High-gloss or spot-UV highlights | Spot areas marked on the artwork file |
| **Electroplating** | Gold, silver, rose-gold caps and collars | Plating thickness and salt-spray endurance |
| **Laser etching** | Permanent marks on bamboo and metal parts | Depth and contrast on a signed sample |
| **Labelling** | Transparent and paper labels, full wrap | Label die-line and curvature fit check |
| **Offset** | Up to 6-colour art on tubes and cartons | CMYK profile and screen ruling per file |
| **Embossing** | Raised or recessed logos on cartons | Male/female dies kept for repeat orders |

Every colour starts as a physical chip we sign together — screens lie in ways chips do not. Once the chip is signed, the same chip governs the bulk order, the retain sample, and the re-order.

08 — CUSTOMIZATION & PROCESS

# From brief to bulk on a dated schedule.

| 1 | 2 | 3 | 4 | 5 | 6 | 7 |
|---|---|---|---|---|---|---|
| **Brief** | **Drawing** | **Quotation** | **Sample** | **Approval** | **Bulk** | **Shipment** |
| You send the product, the volume, and the reference. | Dimensioned drawing back within 24 hours. | Price, MOQ, and a dated lead time on one page. | Stock builds 3–7 days; decorated 7–10, first order credited. | Signed sample becomes the shipping standard. | 15–25 days; new moulds 25–30, quoted per drawing. | FOB Shanghai; courier freight-collect for samples. |

## MINIMUM ORDER

| BUILD TYPE | MOQ |
|---|---|
| **Standard build** — no change to colour, logo, or size | 1,000 pcs |
| **Custom build** — your logo, matched colour, or resized part | 3,000 pcs |
| **New mould** | Quoted per drawing |

## WHAT YOU CAN CHANGE

Colour, logo and decoration, capacity and shape, closure and pump, inner liner and accessory packs. We hold the tooling for our standard catalogue, so most "custom" requests are a decoration change on an existing mould — that is where the 3,000-piece tier comes from.

Samples are free; you cover the freight. A smaller first order is something we will discuss, quoted as a trial rather than as a discount.

*"We would rather quote a 1,000-piece trial honestly than win a 10,000-piece order with a number* **we cannot hit.***"*

Payment by T/T, with Western Union accepted for sample freight. Samples ship by DHL / UPS / TNT / FedEx with freight collected; bulk orders leave FOB Shanghai. Re-orders on an approved sample skip steps 1–4 and start directly at the dated bulk schedule.

09 — QUALITY & COMPLIANCE

# Checked at four gates, not at the end.

Incoming material, first-off parts, in-line checks, and a final AQL inspection before packing. Every batch passes an in-line leak check; pump and spray assemblies are inverted for 24 hours at 40°C before they are cleared to pack.

| INSPECTION LEVEL | ACCEPTANCE |
|---|---|
| **Critical defects** | 0 |
| **Major defects** | AQL 2.5 |
| **Minor defects** | AQL 4.0 |

### CERTIFICATES ON FILE

ISO 9001 quality system · FSC-certified paper and bamboo · FDA food-contact materials · EU 10/2011 & EU 1935/2004 food contact · REACH · RoHS.

Copies travel with the quotation pack; test reports for your market are arranged on request.



IN-LINE INSPECTION — BAMBOO PUMP BOTTLES BEFORE PACKING

**AQL 0 / 2.5 / 4.0**
CRITICAL · MAJOR · MINOR

**24 h @ 40°C**
INVERTED LEAK TEST, PUMPS & SPRAYS

**4 gates**
INCOMING → FIRST-OFF → IN-LINE → FINAL

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# Start with samples.
# *Freight collect,* 3–7 days.

Send us the product, the fill volume, and the market. We return a dimensioned drawing within 24 hours, a quotation with a dated lead time, and — if the build is standard — a sample within the week. You decide from parts in your hand, not from a screen.


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BOTTLES · JARS · TUBES · BOXES · BAMBOO · ECO-FRIENDLY — FULL CATALOGUE AND LINE SHEETS AVAILABLE ON REQUEST